

REASSEMBLY

NOTICE:

When using a vise, do not overtighten it.

1. COAT WITH MOLYBDENUM DISULFIDE LITHIUM BASE GREASE

(See page [SR-10](#))

2. INSTALL STEERING SUPPORT

(a) Install the 2 steering support No. 1 collars.

(b) Torque the set bolt and nut.

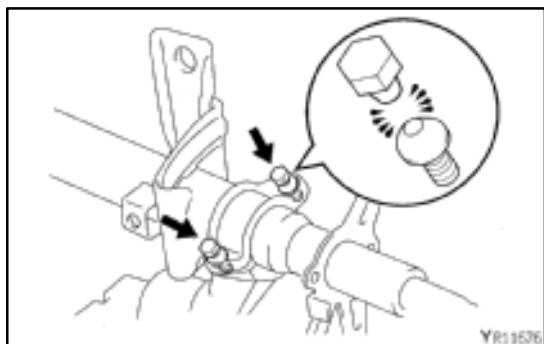
Torque: 5.4 N·m (55 kgf·cm, 48 in.-lbf)

3. INSTALL MAIN SHAFT ASSEMBLY

(a) Using snap ring expander, install a new snap ring to the shaft assembly.

(b) Install the shaft assembly to the column tube.

(c) Using snap ring expander, install a new snap ring to the shaft assembly.



4. INSTALL COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP

Tighten the 2 new tapered-head bolts until the bolts head break off.